

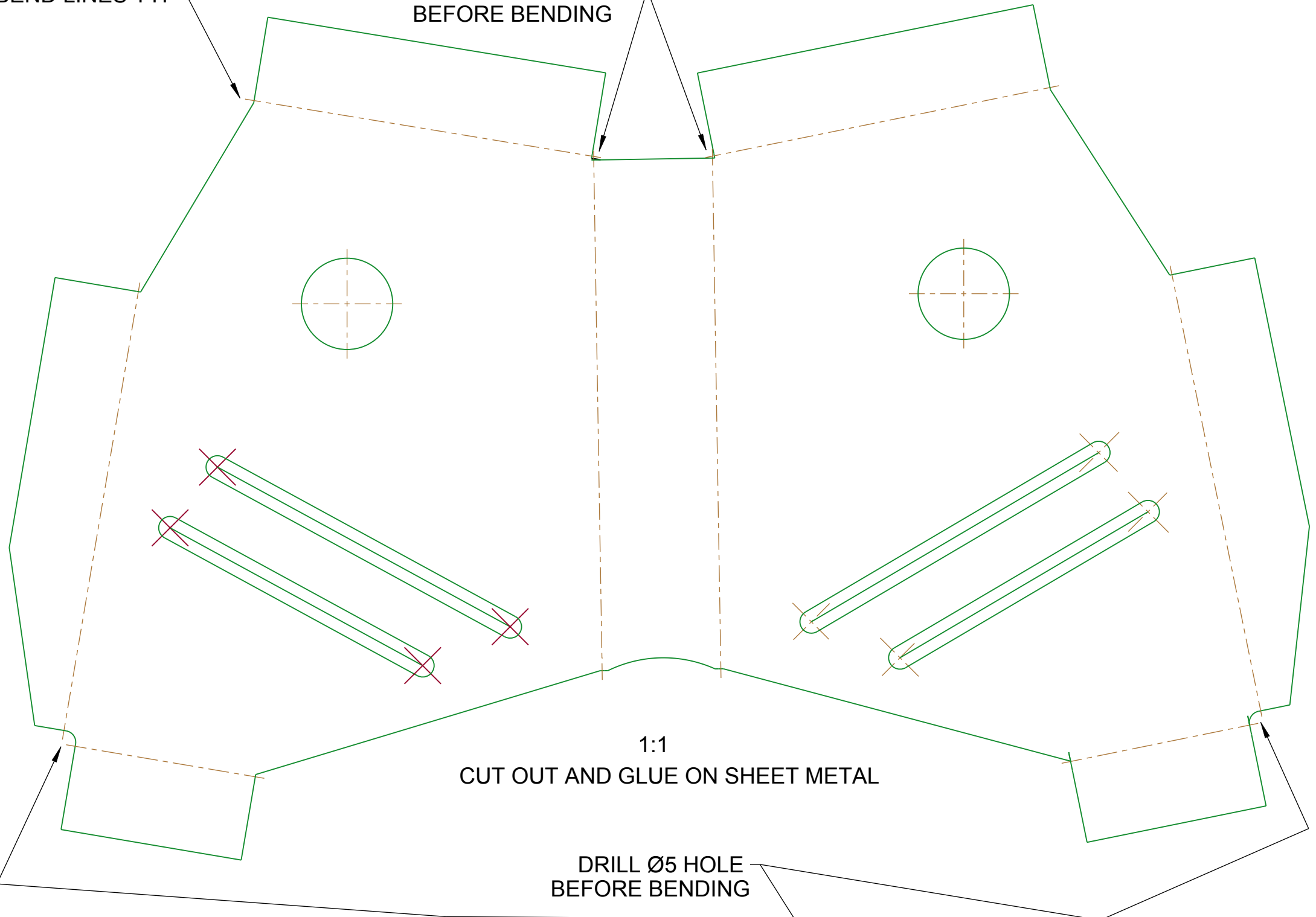
SEE NOTE 2

NOTES:

- 1: DEPRESS/PUNCH  
3mm DEEP BEAD
- 2: DRILL AFTER BENDING.  
CHOOSE HEIGHT.  
HOLE IS ACCESS FOR  
CAVITY WAX

BEND LINES TYP

DRILL Ø5 HOLE  
BEFORE BENDING



1:1

CUT OUT AND GLUE ON SHEET METAL

DRILL Ø5 HOLE  
BEFORE BENDING